

12 90 Control Unit Housing

	Type	Thread	Tightening specification	Measure
1AZ Assembly of upper and lower sections	E32 / E34 / E36			5 Nm
2AZ Center section to body	E32 / E34			3 Nm
3AZ Control unit holder in E box	E36			5 Nm
4AZ Control unit box cover	E38 / E39 / E52			4 Nm
	E46			6 Nm
	E53			3 Nm
	E36/7 M54			3 Nm