Switch off ignition.

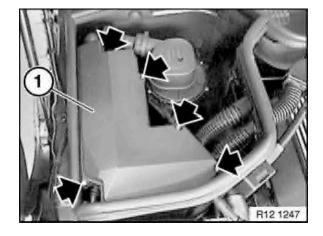
Connect DIS Tester.

Release screw connection of electronics box (1).

Installation:

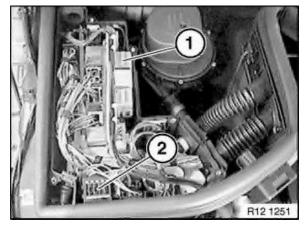
Tightening torque, 12 90 4AZ.

Remove electronics box (1).



Arrangement:

- 1. Main relay of Digital Motor Electronics
- 2. Engine fuses of Digital Motor Electronics



Notes on troubleshooting:

If the starter motor cranks the engine during the starting sequence but the engine fails to fire, then:

- 1. Check engine fuses
- 2. If fuses are blown, replace them completely with fuse holder
- 3. Find out why fuses have blown

Continue troubleshooting as per DIS instructions.

