

12 31 Alternator with Drive and Mounting Parts

	Type	thread	tightening specification	Measure
1AZ Wires to alternator				
Terminal D+	M10 / M20			5 Nm
	All others	M6		7 Nm
Terminal B+	S38 B 38			8 Nm
	All others	M8		13 Nm
2AZ Pulley	All			45 Nm
3AZ Pulley (ribbed drive belt)	Alternator with coolant jacket			80 Nm
	All others			70 Nm
4AZ Rear holder	All			3.5 Nm
5AZ Fillister head screw for wire holder	All			3.5 Nm
6AZ Alternator on bearing block	M40/M42 / M43 / M44			43 Nm