

11 62 Exhaust manifold

	Type	Thread	Tightening specification	Measure
1AZ Exhaust manifold to cylinder head Coat screw connections with Molykote HSC paste	All	M6		10 Nm
	M50 / M52 / M52TU / M54 / S52 / S50 US	M7		20 Nm
	All others	M7		15 Nm
	M10	M8	Upper row of staybolts installed with bolt cement	23 Nm
	M21	M8	Retorque after 2000 km Loosen bolt first	12 Nm 12 Nm
	All others	M8		23 Nm