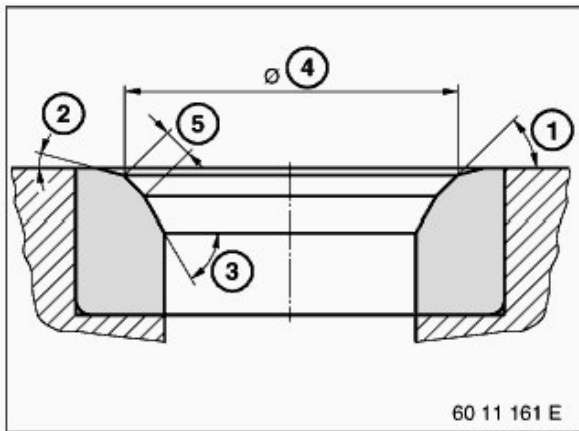


Machine valve seat surface with special tool 00 3 520 or with 00 3 580 in accordance with tool manufacturer's instructions.



*Note:*

After machining valve-seat surface: Remachine outside and inside diameters with correction milling tool to the specified diameters until you obtain valve seat width (5).

1. Valve-seat angle
2. Correction angle, outside
3. Correction angle, inside
4. Outside diameter of seat face
5. Valve-seat width

Items (1) to (5).